



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D2565-107
Job Sheet 189236



Part No: D2565-107

Job Qty: 6 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 1/30/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier				
100	Small Fab - 1 13.66	6 pcs	1/30/19	0.00	0.00		Small Fab - 1			58	
							Small Fab - 2			9-89	
							Small Fab - 3				
							Small Fab - 4				
							Small Fab - 5				
							Small Fab - 6				
							Small Fab - 7				
120	QC 5	6 pcs	1/30/19	0.00	0.00		QC 5 - 10				
							QC 5 - 12				
							QC 5 - 17				
							QC 5 - 18				
							QC 5 - 19				
							QC 5 - 22				
							QC 5 - 24				
							QC 5 - 3			DAS	
							QC 5 - 38			38	
							QC 5 - 42			9-89	
							QC 5 - 43				
							QC 5 - 49				
							QC 5 - 51				
							QC 5 - 58				
							QC 5 - 68				
							QC 5 - 9				
							QC 5 - 50				
							QC 5 - 30				
130	Powdercoat - 2 White Gl(S)- B4B 11138A7	6 pcs	1/30/19	0.00	0.00		Powdercoat - 1 - B4B				
							Powdercoat - 2 - B4B				
							Powdercoat - 3 - B4B				
							Powdercoat - 4 - B4B				
140	QC 3	6 pcs	1/30/19	0.00	0.00		QC 3 - 10				
							QC 3 - 13				

START: 2:15 OUT: 4:00 FINISH: 2:45

BL 19-01-23



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Container No: S146601



Part: D2565-107

Job No: 189236

Serial No/Batch: S146601

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/22/19

				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 26	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 38	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 6	
				QC 3 - 68	FEB 04 2019
				QC 3 - 9	
					DAS 68 9-89
150	Packaging 3-1 - Stock - B4B	6	1/30/19	0.00 0.00	Packaging 3 - 1 - B4B
		pcs			Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					ST354 FEB 04 2019

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
160 QC 21 - SA	6 pcs	1/30/19	0.00 0.00	QC 21 - SA - 21	DAG 21 FEB 04 2019
				QC 21 - SA - 70	9-09
Part Op 100 - (Punch ends and deburr as per dwg)Punch as per Dwg D2565 using DT 8313 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ 140 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	6.7146 ft (1.1191 ea)	100-Small Fab - 1	5145225	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	M304TR0.750W.049	7	262	0	
Part Specifications					
Specifications could not be found.					

Plex 1/22/19 8:49 AM dart.lacelle.linda